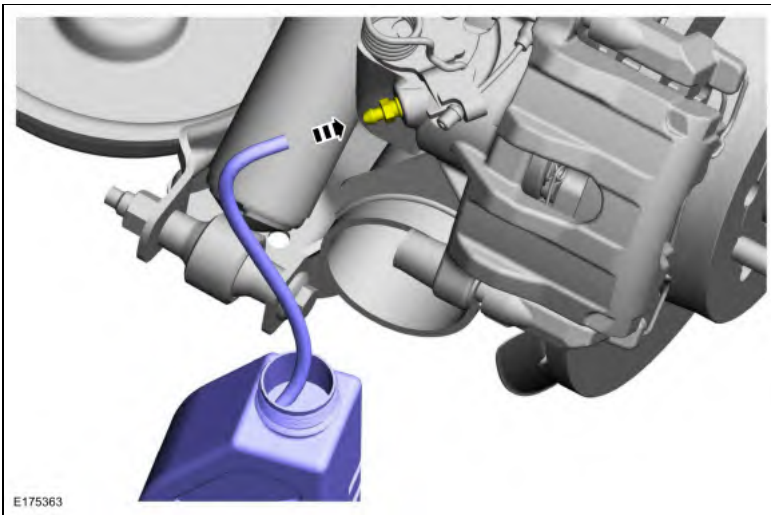
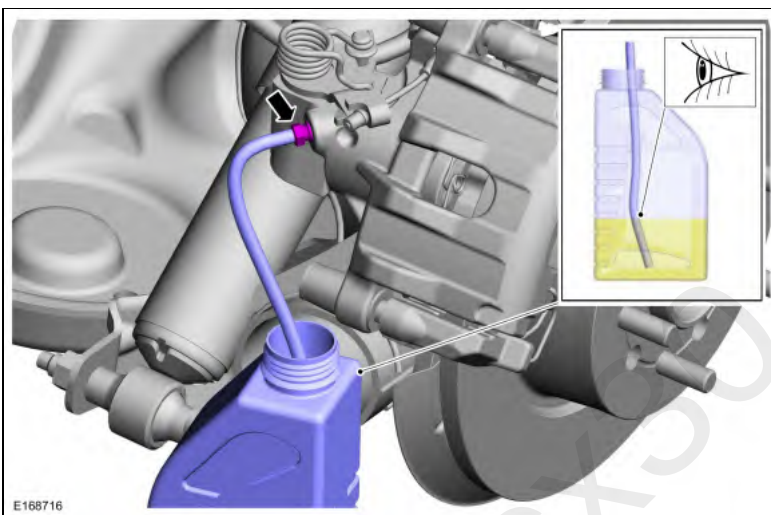
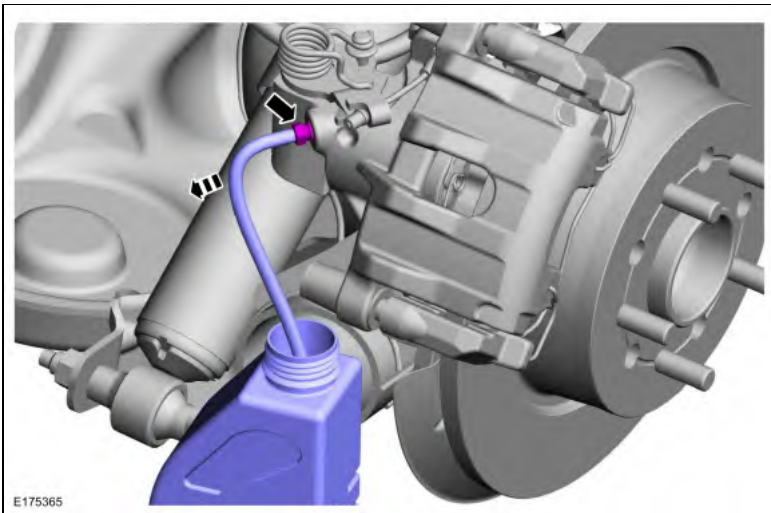




- 9.
1. Loosen the bleeder screw.
Loosen:
: 180°
 2. Leave open until clear, bubble-free brake fluid flows, then tighten the bleeder screw.



- 10.
1. Disconnect the hose and tighten the bleeder screw to specification.
Refer to: Specifications (206-00 Brake System - General Information, Specifications).

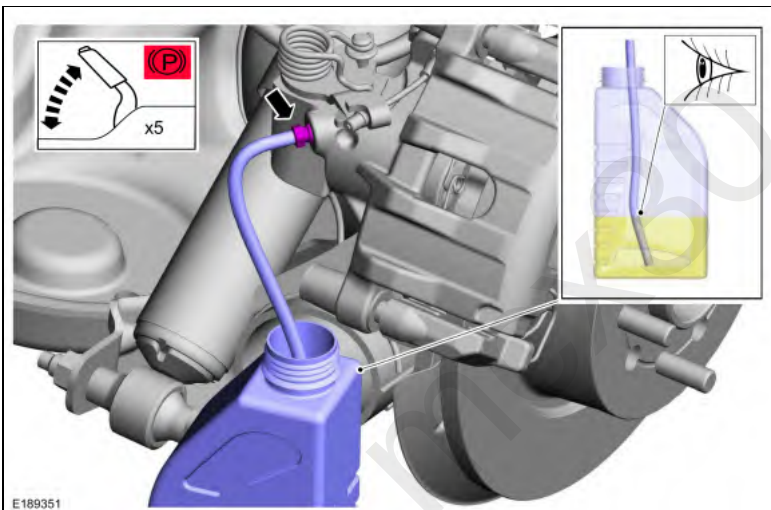


11. Repeat steps 8-10 at the remaining wheel ends.

Vehicles with rear integral parking brake calipers

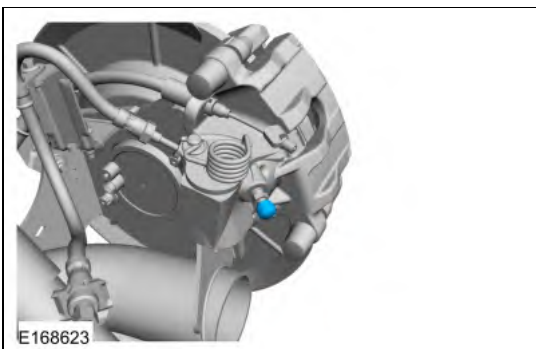
12. **NOTE:** Due to the complexity of the fluid path within the rear integral parking brake calipers, it is necessary to apply and release the parking brake during the bleed procedure.

1. Apply and release the parking brake 5 times.
2. Loosen the bleeder screw.
Loosen: 180°
3. Leave open until clear, bubble-free fluid flows and then tighten the bleeder screw to specification.
Refer to: Specifications (206-00 Brake System - General Information, Specifications).
4. Repeat as necessary.

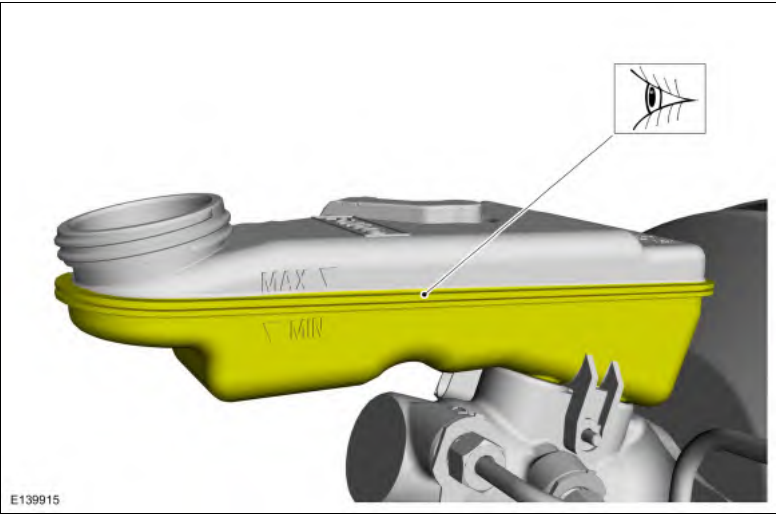


All vehicles

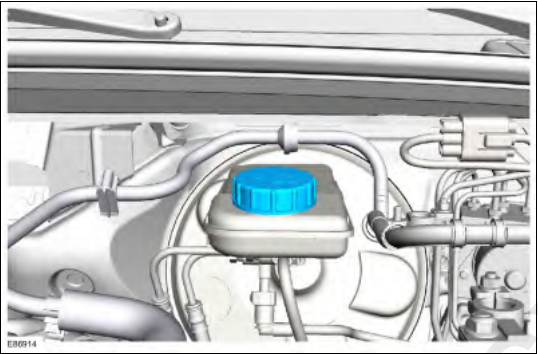
13. If equipped, install the bleeder screw cap.



14. Lower the vehicle.
15. Close the bleeder tank valve and release the pressure.
Remove the General Equipment: Brake/Clutch System Pressure Bleeder/Filler
16. Fill the reservoir with clean, specified brake fluid.
Refer to: Specifications (206-00 Brake System - General Information, Specifications).



17. Install the brake fluid reservoir cap.



Vehicles with new hydraulic control unit (HCU) installed

NOTE: The HCU bleeding procedure and a second brake system pressure bleed must be carried out if a new HCU has been installed.

- 18. Using the diagnostic scan tool, follow the ABS Service Bleed instructions.
- 19. Repeat brake system pressure bleeding steps.

Component Bleeding

Special Tool(s) / General Equipment

Master Cylinder Bleeding Set

Bleeding

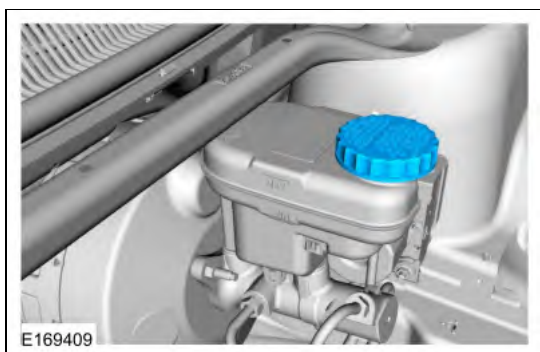
NOTICE: If the fluid is spilled on the paintwork, the affected area must be immediately washed down with cold water.

Master Cylinder

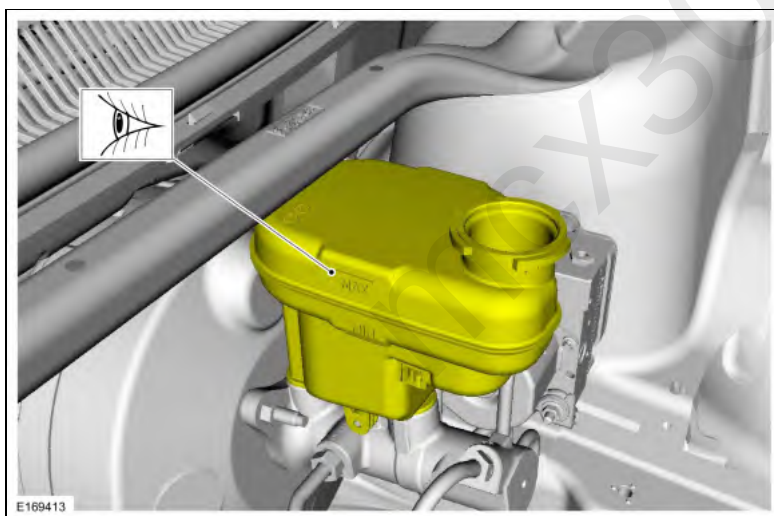
NOTE: When a new brake master cylinder has been installed, it should be primed to prevent air from entering the system.

1. **NOTE:** Make sure the area around the master cylinder cap is clean and free of foreign material.

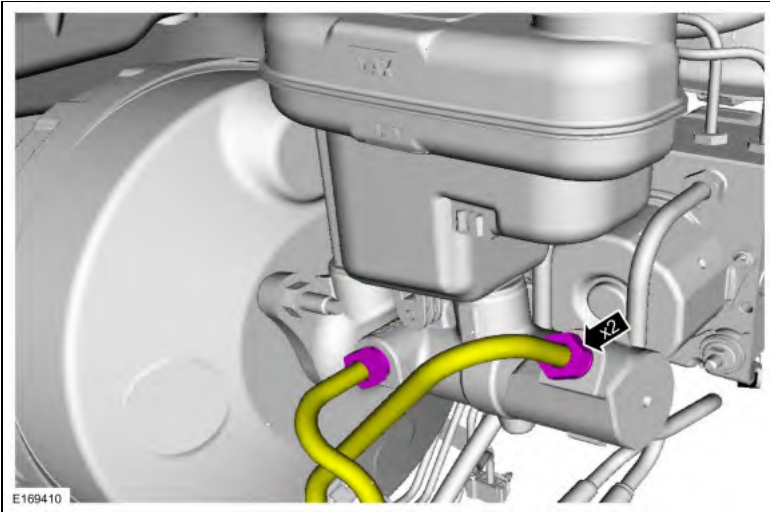
Remove the brake fluid reservoir cap.



2. Fill the reservoir with clean, specified brake fluid.
Refer to: Specifications (206-00 Brake System - General Information, Specifications).



3. Loosen and remove the brake tube fittings.



4. Install the master cylinder bleeding set.
Use the General Equipment: Master Cylinder Bleeding Set



5. Have an assistant pump the brake pedal slowly until clear bubble free fluid flows from the brake tubes.